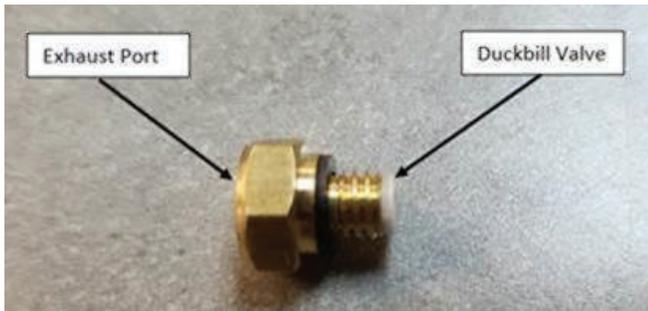


# REBUILD KIT INSTRUCTIONS FOR USE

- Remove the vacuum hose from the patients socket keeping it attached to the EVAQ8 foot.
- Remove the EVAQ8 foot from the patients socket.
- Remove the vacuum hose from the EVAQ8 foot.
- Using a 5/16" socket, remove the exhaust port from the heel (Note: A white duckbill valve will be slightly pressed into the bottom of the exhaust port)

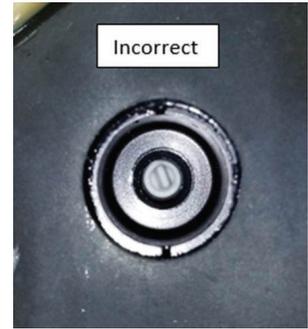
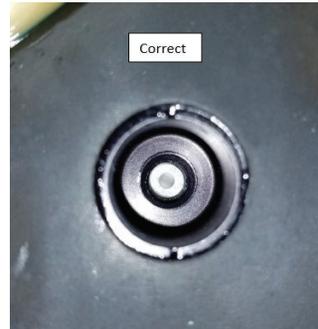


- Using a 1/4" socket, remove the straight barb from the other side of the heel.
- If you look into the side of the heel beneath where the straight barb just was, you will see another white duckbill valve. Remove the valve by tapping the foot against you hand or by straightening out a paper clip and inserting it into the other side of the heel until the valve comes out.



- Clean the female threads in both sides of the heel with a cotton swab and isopropyl alcohol or distilled water.
- If you are reusing the exhaust port, straight barb, in-line filter, and valves, clean them with isopropyl alcohol or distilled water. Take extra care and make sure the valves are clean and free from debris. Flush the in-line filter from both direction to ensure it is clean.
- Once the parts are dry or if you are using new parts from a rebuild kit, set all the parts out on a clean surface.

- Insert one of the valves into the threaded opening of the exhaust port so that the valve rim is flush against the opening of the exhaust port and so the tip of the valve is inside the exhaust port.
- BY HAND, thread the exhaust port into the side of the heel that is not recessed.
- Once the exhaust port is threaded in snugly by hand, torque it to 15 in-lbf. This is a very low torque valve, and over torquing will snap the threads on the exhaust port which will not be covered under warranty. If you do not have a torque wrench, thread the exhaust port until you feel a hard stop and then turn 1/16 of a revolution more.
- Insert the other valve into the recessed side of the heel so that the tip of the valve is pointing into the heel. Using a small screwdriver or a straightened out paperclip, make sure the valve is seated all the way into the recess.



- BY HAND, thread the straight barb into the side of the heel that is recessed.
- Once the straight barb is threaded in snugly by hand, torque it to 15 in-lbf. This is a very low torque valve, and over torquing will snap the threads on the straight barb which will not be covered under warranty. If you do not have a torque wrench, thread the straight barb until you feel a hard stop and then turn 1/16 of a revolution more.
- Reattach the vacuum hose to the EVAQ8 foot by sliding the vacuum hose over the straight barb.
- Put the Spectra Sock and foot shell over the EVAQ8 foot.
- Reattach the EVAQ8 foot the users socket.
- Reattach the other end of the vacuum hose to the patients socket. The vacuum hose may be routed to the prosthetists preference.